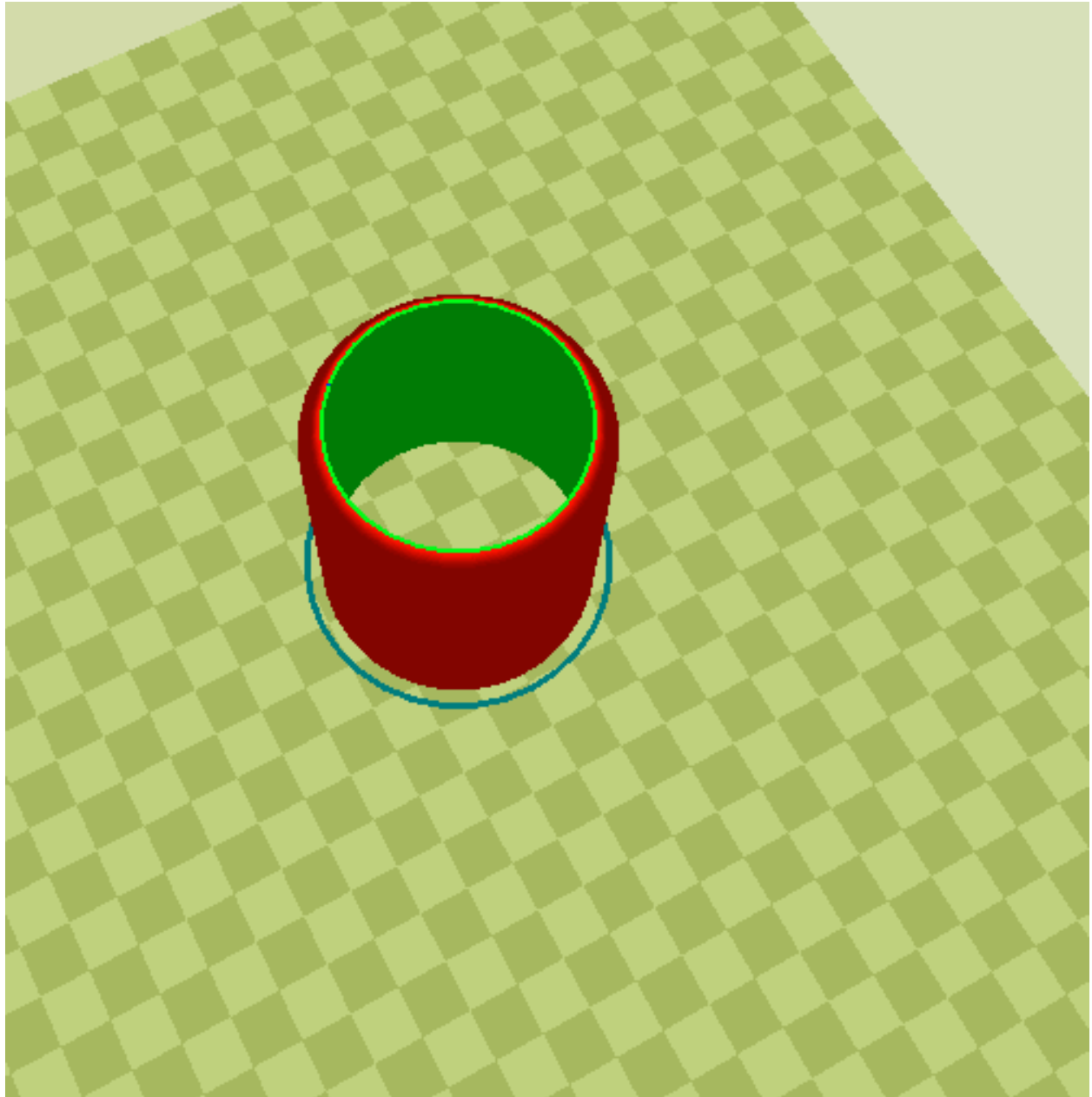Structure viewed in Cura from bottom (normal view).

Structure viewed from top (Layers view). The internal structure is totally missing. Support structure is off.