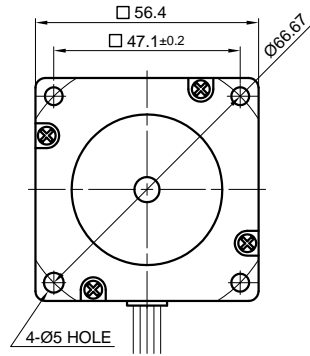
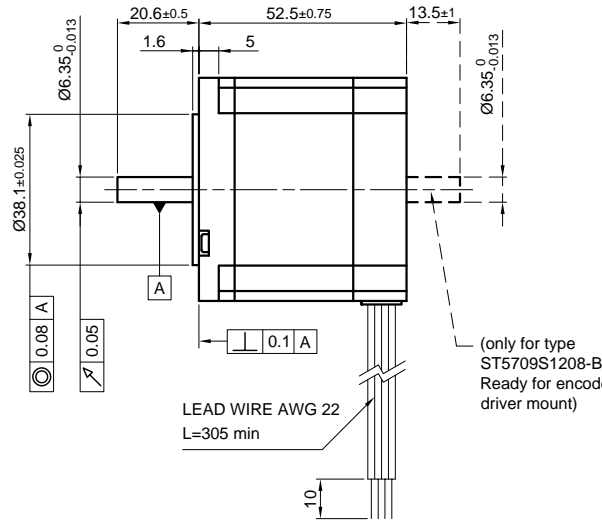


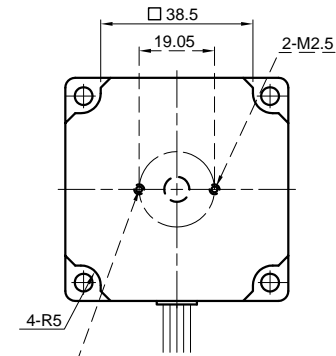
Front view and mounting



Side view

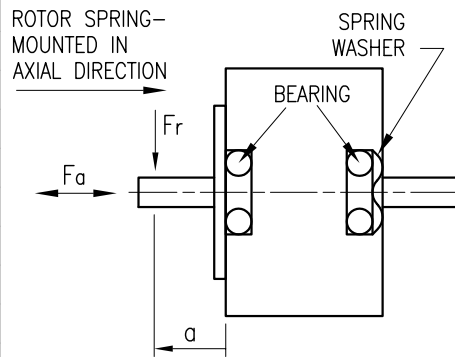


Rear view



SPECIFICATION	CONNECTION		BIPOLAR	
	UNIPOLAR OR BIPOLAR-1 WINDING	SERIAL	PARALLEL	
VOLTAGE (VDC)	6.0			
AMPS/PHASE	1.2	0.85	1.7	
RESISTANCE/PHASE (Ohms)@25°C	5.0±15%	10±15%	2.5±15%	
INDUCTANCE/PHASE (mH) @1KHz	11.6±20%	46.4±20%	11.6±20%	
HOLDING TORQUE (Nm) [lb-in]	0.75 [6.637]	1.06 [9.381]	1.06 [9.381]	
DETTENT TORQUE (Nm) [lb-in]	0.0225 [0.199]			
STEP ANGLE (°)	0.9			
STEP ACCURACY (NON-ACCUM)	±5%			
ROTOR INERTIA (Kg-m <sup>2</sup> ) [lb-in <sup>2</sup> ]	2.75x10 <sup>-5</sup> [0.094]			
WEIGHT (Kg) [lb]	0.65 [1.433]			

PERMISSIBLE RADIAL+AXIAL FORCE



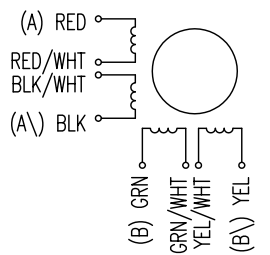
	AXIAL-FORCE Fa (N)	
	Fa=10	
AMBIENT TEMPERATURE -10°~ 50°C [14°F ~ 122°F]	DISTANCE a (mm)	5 10 15 20
INSULATION RESISTANCE 100 MOhm (UNDER NORMAL TEMPERATURE AND HUMIDITY)	RADIAL-FORCE Fr (N)	130 90 70 52
INSULATION CLASS B 130° [266°F]		AXIAL RADIAL
DIELECTRIC STRENGTH 500VAC FOR 1 MIN. (BETWEEN THE MOTOR COILS AND THE MOTOR CASE)	SHAFT PLAY (mm)	0.075 0.025
AMBIENT HUMIDITY MAX. 85% (NO CONDENSATION)	AT LOAD MAX: (N)	10 5.0

TYPE OF CONNECTION (EXTERN)	BIPOLAR			MOTOR	
	UNIPOLAR	1WINDING	SERIAL	PARALLEL	LEADS
A ---	A ---	A ---	A ---	RED	A
COM ---	COM ---	COM ---	COM ---	RED/WHT	
A\ ---	A\ ---	A\ ---	A\ ---	BLK/WHT	A\
B ---	B ---	B ---	B ---	BLK	B
COM ---	COM ---	COM ---	COM ---	GRN	
B\ ---	B\ ---	B\ ---	B\ ---	GRN/WHT	B\
				YEL/WHT	
				YEL	

FULL STEP 2 PHASE-Ex., WHEN FACING MOUNTING END (X)

STEP	A	B	A\	B\	CCW	CW
1	+	+	-	-	↓	↑
2	-	+	+	-	↓	↑
3	-	-	+	+	↓	↑
4	+	-	-	+	↓	↑

WIRING DIAGRAM



REV	DESCRIPTION	DATE	APVD	NANOTEC:	SCALE	APVD	S.H.a.	15.01.07	STEPPING MOTOR	
				ST5709S1208	X ±0.5	CHKD			DWG.NO	
					1PL ±0.2	DRN	J.W.	05.07.06		
					2PL ±0.1	SIGNATURE		DATE		
					ANGLE ±30'					ST5709S1208