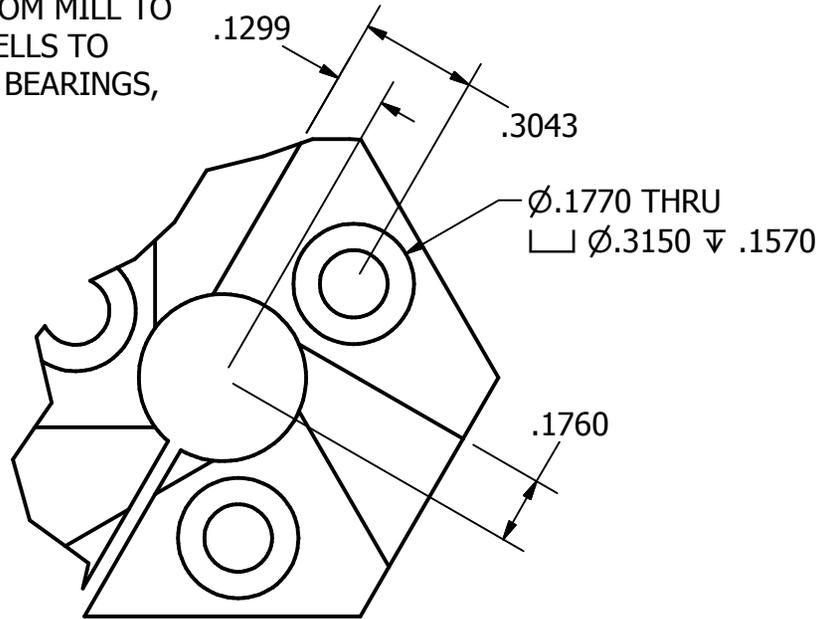
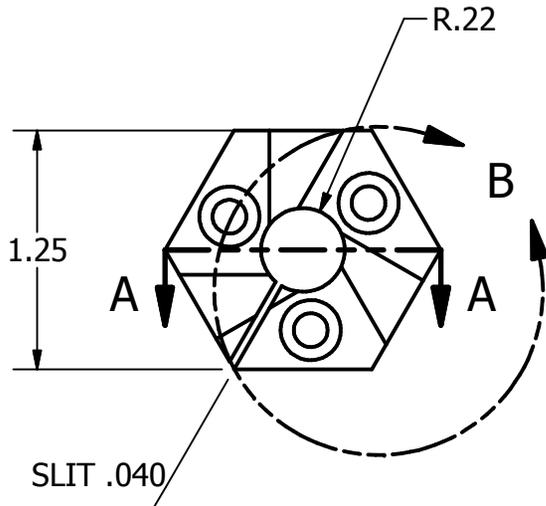
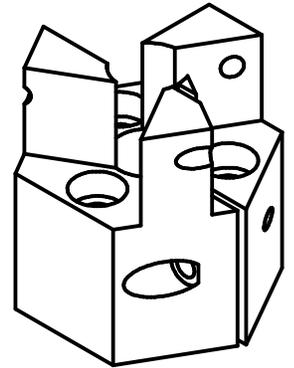




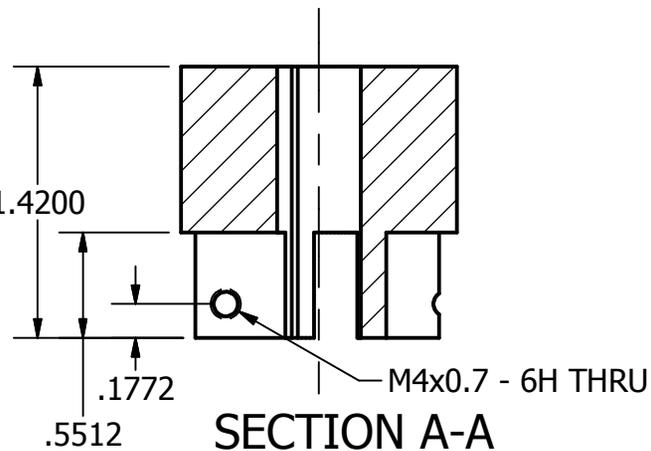
MACHINING NOTES:

STARTING WITH $\phi 1.250 \times 1.420$ HEX BAR, CENTER DRILL THRU HOLE. MILL BEARING RECESSES BY REMOVING PIECE FROM MILL TO ROTATE. USE CENTER HOLE AS ALIGNMENT. USE PARALLELS TO HOLD PART LENGTHWISE FOR DRILLING M4 HOLES FOR BEARINGS, THEN DRILL, CBORE HOLE FOR #4 TENSIONING SHCS

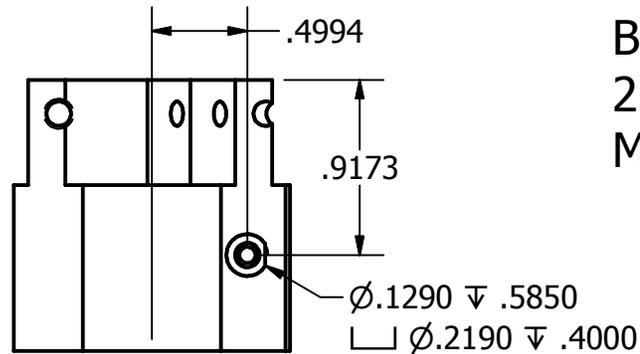


DETAIL B

Z AXIS 360 DEGREE BEARING
2 REQUIRED
MATERIAL: ALUMINUM



SECTION A-A



AUXILIARY VIEW

