

1. Recv: ok
2. Send: N3 M106 S0*100
3. Recv: ok
4. Send: N4 M140 S18*88
5. Recv: ok
6. Send: N5 M190 S18*84
7. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:0 W:?
8. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:0
9. Recv: T:17.86 /0.00 B:17.54 /18.00 @:0 B@:0 W:9
10. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:0 W:8
11. Recv: echo:busy: processing
12. Printer seems to support the busy protocol, will adjust timeouts and set busy interval accordingly
13. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:0
14. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:0 W:7
15. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:127 W:6
16. Recv: echo:busy: processing
17. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:127
18. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:127 W:5
19. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:127 W:4
20. Recv: echo:busy: processing
21. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:127
22. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:127 W:3
23. Recv: T:17.86 /0.00 B:17.54 /18.00 @:0 B@:127 W:2
24. Recv: echo:busy: processing
25. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:127
26. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:127 W:1
27. Recv: T:17.86 /0.00 B:17.50 /18.00 @:0 B@:127 W:0
28. Recv: echo:busy: processing
29. Recv: ok
30. Send: N6 M113 S2*103
31. Recv: ok

32. Send: N7 M104 S18 T0*31

33. Recv: ok

34. Send: N8 M109 S18 T0*29

35. Recv: T:17.86 /18.00 B:17.50 /18.00 @:0 B@:127 W:?

36. Recv: T:17.86 /18.00 B:17.50 /18.00 @:1 B@:127

37. Recv: T:17.77 /18.00 B:17.58 /18.00 @:3 B@:127 W:9

38. Recv: echo:busy: processing

39. Recv: T:17.86 /18.00 B:17.50 /18.00 @:1 B@:127 W:8

40. Recv: T:17.77 /18.00 B:17.58 /18.00 @:3 B@:127

41. Recv: T:17.86 /18.00 B:17.93 /18.00 @:1 B@:127 W:7

42. Recv: echo:busy: processing

43. Recv: T:17.86 /18.00 B:18.05 /18.00 @:1 B@:0 W:6

44. Recv: T:17.86 /18.00 B:18.05 /18.00 @:1 B@:0

45. Recv: T:17.86 /18.00 B:18.05 /18.00 @:1 B@:0 W:5

46. Recv: echo:busy: processing

47. Recv: T:17.77 /18.00 B:18.12 /18.00 @:3 B@:0 W:4

48. Recv: T:17.86 /18.00 B:18.12 /18.00 @:1 B@:0

49. Recv: T:17.86 /18.00 B:18.12 /18.00 @:1 B@:0 W:3

50. Recv: echo:busy: processing

51. Recv: T:17.86 /18.00 B:18.12 /18.00 @:2 B@:0 W:2

52. Recv: T:17.86 /18.00 B:18.09 /18.00 @:2 B@:0

53. Recv: T:17.86 /18.00 B:18.12 /18.00 @:2 B@:0 W:1

54. Recv: echo:busy: processing

55. Recv: T:17.77 /18.00 B:18.20 /18.00 @:4 B@:0 W:0

56. Recv: ok

57. Send: N9 G28*26

58. Recv: T:17.81 /18.00 B:18.32 /18.00 @:3 B@:0

59. Recv: echo:busy: processing

60. Recv: T:17.90 /18.00 B:18.67 /18.00 @:1 B@:0

61. Recv: echo:busy: processing

62. Recv: T:17.86 /18.00 B:18.75 /18.00 @:2 B@:0

63. Recv: echo:busy: processing

64. Recv: T:17.90 /18.00 B:18.75 /18.00 @:1 B@:0
65. Recv: echo:busy: processing
66. Recv: T:17.99 /18.00 B:18.98 /18.00 @:0 B@:0
67. Recv: echo:busy: processing
68. Recv: T:18.30 /18.00 B:19.37 /18.00 @:0 B@:0
69. Recv: X:200.00 Y:200.00 Z:193.00 E:0.00 Count X:16000 Y:16000 Z:617600
70. Recv: ok
71. Send: N10 G29*35
72. Recv: T:18.35 /18.00 B:19.37 /18.00 @:0 B@:0
73. Recv: echo:busy: processing
74. Recv: T:18.35 /18.00 B:19.37 /18.00 @:0 B@:0
75. Recv: echo:busy: processing
76. Recv: T:18.48 /18.00 B:19.37 /18.00 @:0 B@:0
77. Recv: echo:busy: processing
78. Recv: Bilinear Leveling Grid:
79. Recv: 0 1 2
80. Recv: 0 +192.399 +192.399 +192.399
81. Recv: 1 +192.399 +192.399 +192.399
82. Recv: 2 +192.399 +192.399 +192.399
83. Recv:
84. Recv: X:193.00 Y:180.00 Z:5.60 E:0.00 Count X:15440 Y:14400 Z:617599
85. Recv: ok
86. Send: N11 G92 E0*119
87. Recv: echo:endstops hit: Z:193.00 P:193.00
88. Recv: X:193.00 Y:180.00 Z:5.60 E:0.00 Count X:15440 Y:14400 Z:633598
89. Recv: ok
90. Send: N12 G1 X150 Y2 F9000*115
91. Recv: ok
92. Send: N13 G1 Z0.15 F9000*21
93. Recv: ok
94. Send: N14 G1 X50 E20 F350*87
95. Recv: echo: cold extrusion prevented

96. Recv: echo: cold extrusion prevented

97. Recv: ok

98. Send: N15 G92 E0*115

99. Recv: X:50.00 Y:2.00 Z:0.15 E:0.00 Count X:15321 Y:13906 Z:633598

100. Recv: ok

101. Send: N16 G1 Z1*84

102. Recv: ok

103. Send: N17 G92 E0*113

104. Recv: X:50.00 Y:2.00 Z:1.00 E:0.00 Count X:15177 Y:13310 Z:633598

105. Recv: ok

106. Send: N18 G1 E-2.0000 F7200*38

107. Recv: echo: cold extrusion prevented

108. Recv: echo: cold extrusion prevented

109. Recv: ok

110. Send: N19 G1 Z0.634 F1002*32

111. Recv: ok

112. Send: N20 T0*8

113. Recv: echo:Active Extruder: 0

114. Recv: ok

115. Send: N21 G1 X33.156 Y79.819 F7200*117

116. Recv: ok

117. Send: N22 G1 Z0.234 F1002*44

118. Recv: ok

119. Send: N23 G1 E0.0000 F2160*1

120. Recv: echo: cold extrusion prevented

121. Recv: echo: cold extrusion prevented

122. Recv: ok

123. Send: N24 G92 E0*113

124. Recv: X:33.16 Y:79.82 Z:0.23 E:0.00 Count X:14700 Y:11338 Z:633598

125. Recv: ok

126. Send: N25 G1 X33.321 Y79.750 E0.0009 F3240*3

127. Recv: echo: cold extrusion prevented

128. Recv: ok
129. Send: N26 G1 X87.377 Y79.750 E0.2624*100
130. Recv: echo: cold extrusion prevented
131. Recv: echo: cold extrusion prevented
132. Recv: ok
133. Send: N27 G1 X87.379 Y79.750 E0.2624*107
134. Recv: T:18.48 /18.00 B:19.41 /18.00 @:0 B@:0
135. Recv: ok
136. Send: N28 G1 X87.401 Y79.750 E0.2625*109
137. Recv: echo: cold extrusion prevented
138. Recv: ok
139. Send: N29 G1 X87.402 Y79.750 E0.2625*111
140. Recv: ok
141. Send: N30 G1 X88.010 Y79.759 E0.2655*97
142. Recv: echo: cold extrusion prevented
143. Recv: echo: cold extrusion prevented
144. Recv: ok
145. Send: N31 G1 X88.015 Y79.759 E0.2655*101
146. Recv: ok
147. Send: N32 G1 X88.088 Y79.762 E0.2658*103
148. Recv: echo: cold extrusion prevented
149. Recv: ok
150. Send: N33 G1 X88.094 Y79.762 E0.2659*106
151. Recv: echo: cold extrusion prevented
152. Recv: ok
153. Send: N34 G1 X89.196 Y79.831 E0.2712*104
154. Recv: echo: cold extrusion prevented
155. Recv: echo: cold extrusion prevented
156. Recv: ok
157. Send: N35 G1 X89.203 Y79.832 E0.2712*101
158. Recv: ok
159. Send: N36 G1 X89.297 Y79.841 E0.2717*106

160. Recv: echo: cold extrusion prevented
161. Recv: ok
162. Send: N37 G1 X89.304 Y79.841 E0.2717*96
163. Recv: ok
164. Send: N38 G1 X90.410 Y79.981 E0.2771*104
165. Recv: echo: cold extrusion prevented
166. Recv: echo: cold extrusion prevented
167. Recv: ok
168. Send: N39 G1 X90.417 Y79.982 E0.2772*110
169. Recv: echo: cold extrusion prevented
170. Recv: T:18.53 /18.00 B:19.65 /18.00 @:0 B@:0
171. Recv: ok
172. Send: N40 G1 X90.511 Y79.996 E0.2776*102
173. Recv: echo: cold extrusion prevented
174. Recv: echo: cold extrusion prevented
175. Recv: ok
176. Send: N41 G1 X90.518 Y79.998 E0.2777*97
177. Recv: echo: cold extrusion prevented
178. Recv: T:18.57 /18.00 B:19.61 /18.00 @:0 B@:0
179. Recv: echo:busy: processing
180. Recv: T:18.53 /18.00 B:19.80 /18.00 @:0 B@:0
181. Recv: echo:busy: processing
182. Recv: T:18.53 /18.00 B:19.88 /18.00 @:0 B@:0
183. Recv: echo:busy: processing
184. Recv: T:18.53 /18.00 B:20.00 /18.00 @:0 B@:0
185. Recv: echo:busy: processing
186. Recv: T:18.53 /18.00 B:19.96 /18.00 @:0 B@:0
187. Recv: echo:busy: processing
188. Recv: T:18.53 /18.00 B:20.00 /18.00 @:0 B@:0
189. Recv: ok
190. Send: N42 G1 X91.613 Y80.206 E0.2831*108
191. Recv: echo: cold extrusion prevented

192. Recv: echo: cold extrusion prevented
193. Recv: ok
194. Send: N43 G1 X91.620 Y80.207 E0.2831*108
195. Recv: T:18.48 /18.00 B:20.00 /18.00 @:0 B@:0
196. Recv: echo:busy: processing
197. Recv: T:18.44 /18.00 B:19.96 /18.00 @:0 B@:0
198. Recv: echo:busy: processing
199. Recv: ok
200. Send: N44 G1 X91.712 Y80.228 E0.2835*98
201. Recv: echo: cold extrusion prevented
202. Recv: echo: cold extrusion prevented
203. Recv: ok
204. Send: N45 G1 X91.719 Y80.229 E0.2836*106
205. Recv: echo: cold extrusion prevented
206. Recv: ok
207. Send: N46 G1 X92.810 Y80.509 E0.2890*101
208. Recv: echo: cold extrusion prevented
209. Recv: echo: cold extrusion prevented
210. Recv: ok
211. Send: N47 G1 X92.819 Y80.511 E0.2891*101
212. Recv: echo: cold extrusion prevented
213. Recv: ok
214. Send: N48 G1 X92.932 Y80.545 E0.2896*100
215. Recv: echo: cold extrusion prevented
216. Recv: ok
217. Send: N49 G1 X92.941 Y80.548 E0.2897*109
218. Recv: echo: cold extrusion prevented
219. Recv: T:18.57 /18.00 B:20.00 /18.00 @:0 B@:0
220. Recv: ok
221. Send: N50 G1 X94.501 Y81.080 E0.2977*100
222. Recv: echo: cold extrusion prevented
223. Recv: echo: cold extrusion prevented

224. Recv: ok
225. Send: N51 G1 X94.509 Y81.083 E0.2977*110
226. Recv: ok
227. Send: N52 G1 X94.620 Y81.125 E0.2983*99
228. Recv: echo: cold extrusion prevented
229. Recv: ok
230. Send: N53 G1 X94.628 Y81.129 E0.2983*102
231. Recv: ok
232. Send: N54 G1 X95.662 Y81.575 E0.3038*107
233. Recv: echo: cold extrusion prevented
234. Recv: echo: cold extrusion prevented
235. Recv: ok
236. Send: N55 G1 X95.669 Y81.578 E0.3038*108
237. Recv: ok
238. Send: N56 G1 X95.754 Y81.618 E0.3043*105
239. Recv: echo: cold extrusion prevented
240. Recv: echo: cold extrusion prevented
241. Recv: ok
242. Send: N57 G1 X95.761 Y81.621 E0.3043*100
243. Recv: ok
244. Send: N58 G1 X96.755 Y82.126 E0.3097*101
245. Recv: echo: cold extrusion prevented
246. Recv: echo: cold extrusion prevented
247. Recv: ok
248. Send: N59 G1 X96.761 Y82.129 E0.3097*108
249. Recv: ok
250. Send: N60 G1 X96.844 Y82.174 E0.3102*107
251. Recv: echo: cold extrusion prevented
252. Recv: echo: cold extrusion prevented
253. Recv: ok
254. Send: N61 G1 X96.850 Y82.178 E0.3102*99
255. Recv: ok

256. Send: N62 G1 X97.811 Y82.744 E0.3156*108
257. Recv: echo: cold extrusion prevented
258. Recv: echo: cold extrusion prevented
259. Recv: ok
260. Send: N63 G1 X97.817 Y82.747 E0.3156*104
261. Recv: ok
262. Send: N64 G1 X97.897 Y82.798 E0.3161*97
263. Recv: echo: cold extrusion prevented
264. Recv: ok
265. Send: N65 G1 X97.903 Y82.802 E0.3161*96
266. Recv: ok
267. Send: N66 G1 X98.826 Y83.426 E0.3215*97
268. Recv: echo: cold extrusion prevented
269. Recv: echo: cold extrusion prevented
270. Recv: ok
271. Send: N67 G1 X98.832 Y83.431 E0.3216*96
272. Recv: echo: cold extrusion prevented
273. Recv: ok
274. Send: N68 G1 X98.909 Y83.486 E0.3220*111
275. Recv: echo: cold extrusion prevented
276. Recv: ok
277. Send: N69 G1 X98.914 Y83.490 E0.3221*100
278. Recv: echo: cold extrusion prevented
279. Recv: ok
280. Send: N70 G1 X99.797 Y84.172 E0.3275*103
281. Recv: echo: cold extrusion prevented
282. Recv: echo: cold extrusion prevented
283. Recv: ok
284. Changing monitoring state from "Printing" to "Cancelling"
285. Send: N71 G1 X99.802 Y84.176 E0.3275*97
286. Recv: ok
287. Recv: T:18.44 /18.00 B:20.00 /18.00 @:0 B@:0

288. Send: N72 M108*31
289. Recv: ok
290. Send: N73 M84*43
291. Recv: ok
292. Send: N74 M104 T0 S0*18
293. Recv: ok
294. Send: N75 M140 S0*87
295. Recv: ok
296. Send: N76 M106 S0*86
297. Recv: ok
298. Changing monitoring state from "Cancelling" to "Operational"
299. Recv: T:18.44 /0.00 B:20.00 /0.00 @:0 B@:0
300. Recv: T:18.44 /0.00 B:20.00 /0.00 @:0 B@:0