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Profiles

Printer: Ultimaker 2+

- Protected profiles**
- Fast Print
 - Normal Quality
 - High Quality**

High Quality

Your current settings match the selected profile.

Global Setti...

Setting	Profile	Current	Unit
Quality			
Layer Height	0.06		mm
Shell			
Wall Thickness	1.05		mm
Top/Bottom Thickness	0.72		mm
Infill			
Infill Density	22		%
Infill Overlap Percent...	5		%
Speed			
Print Speed	50		mm/s
Wall Speed	30		mm/s
Outer Wall Speed	20		mm/s
Inner Wall Speed	40		mm/s
Top/Bottom Speed	20		mm/s
Support Speed	40		mm/s
Travel Speed	150		mm/s
Initial Layer Speed	30		mm/s
Travel			
Z Hop when Retracted	0.2		
Cooling			
Fan Speed	60		%
Regular Fan Speed	20		%
Regular/Maximum F...	15		s
Minimum Layer Time	5		s
Minimum Speed	10		mm/s
Support			
Enable Support	True		
Support Overhang An...	45		°
Support Pattern	lines		
Support Density	20		%
Support Z Distance	0.45		mm
Support X/Y Distance	0.6		mm
Build Plate Adhesion			
Build Plate Adhesion ...	raft		
Brim Line Count	8		
Raft Extra Margin	15		mm
Raft Air Gap	0.15		mm
Initial Layer Z Overlap	0.1		mm
Raft Top Line Width	0.2		mm
Raft Middle Line Width	0.5		mm
Raft Middle Spacing	0.7		mm
Raft Base Line Width	0.5		mm
Raft Line Spacing	1		mm

Defaults

Close