


| File Window Help |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Print Settings | Filament Settings | Printer Settings |  |  |  |
| Mendel90 |  | (0) | Speed for print moves |  | $\begin{aligned} & \mathrm{mm} / \mathrm{s} \\ & \mathrm{~mm} / \mathrm{s} \text { or } \% \\ & \mathrm{~mm} / \mathrm{s} \text { or } \% \\ & \mathrm{~mm} / \mathrm{s} \\ & \mathrm{~mm} / \mathrm{s} \text { or } \% \\ & \mathrm{~mm} / \mathrm{s} \text { or } \% \\ & \mathrm{~mm} / \mathrm{s} \\ & \mathrm{~mm} / \mathrm{s} \\ & \mathrm{~mm} / \mathrm{s} \end{aligned}$ |
| Layers and perimeters InfillSpeedSkirt and brimSupport materialNotesOutput optionsMultiple ExtrudersAdvanced |  |  | Perimeters: | 30 |  |
|  |  |  | Small perimeters: | 30 |  |
|  |  |  | External perimeters: | 70\% |  |
|  |  |  | Infill: | 40 |  |
|  |  |  | Solid infill: | 40 |  |
|  |  |  | Top solid infill: | 50 |  |
|  |  |  | Support material: | 60 |  |
|  |  |  | Bridges: | 60 |  |
|  |  |  | Gap fill: | 20 |  |
|  |  |  | Speed for non-print m |  |  |
|  |  |  | Travel: | 130 | $\mathrm{mm} / \mathrm{s}$ |
|  |  |  | Modifiers |  |  |
|  |  |  | First layer speed: | 30\% | $\mathrm{mm} / \mathrm{s}$ or \% |
|  |  |  | Acceleration control ( |  |  |
|  |  |  | Perimeters: | 0 | $\mathrm{mm} / \mathrm{s}^{2}$ |
|  |  |  | Infill: | 0 | $\mathrm{mm} / \mathrm{s}^{2}$ |
|  |  |  | Bridge: | 0 | $\mathrm{mm} / \mathrm{s}^{2}$ |
|  |  |  | First layer: | 0 | $\mathrm{mm} / \mathrm{s}^{2}$ |
|  |  |  | Default: | 0 | $\mathrm{mm} / \mathrm{s}^{2}$ |







