

Printed in PLA at extruder 200C bed 60C 0.2mm first layer and cooling after 1st layer

Sliced using Cura within Repetier Host 1.6.2

1.2 mm shell 20% infill

Design Thickness mm	Average Thickness mm	Average Difference mm	Max Difference mm
0.80	0.93	0.13	0.14
1.00	1.17	0.17	0.22
1.20	1.56	0.36	0.40

0.8 mm shell 100% infill

Design Thickness mm	Average Thickness mm	Average Difference mm	Max Difference mm
0.80	0.92	0.12	0.16
1.00	1.13	0.13	0.18
1.20	1.32	0.12	0.20