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# generated by Slic3r 1.0.0RC2 on Mon Feb 17 23:28:43 2014
avoid_crossing_perimeters =
bed_size = 200,200
bed_temperature = 0
bottom_solid_layers = 3
bridge_acceleration = 0
bridge_fan_speed = 100
bridge_flow_ratio = 1
bridge_speed = 20
brim_width = 0
complete_objects = 0
cooling = 1
default_acceleration = 0
disable_fan_first_layers = 3
duplicate = 1
duplicate_distance = 6
duplicate_grid = 1,1
end_gcode = G1 X2 Y190; park the machine\nM0; stop
external_perimeter_speed = 70%
external_perimeters_first = 1
extra_perimeters = 1
extruder_clearance_height = 20
extruder_clearance_radius = 20
extruder_offset = 0x0
extrusion_axis = E
extrusion_multiplier = 0.9
extrusion_width = 60%
fan_always_on = 0
fan_below_layer_time = 60
filament_diameter = 1.77
fill_angle = 45
fill_density = 0.4
fill_pattern = honeycomb
first_layer_acceleration = 0
first_layer_bed_temperature = 0
first_layer_extrusion_width = 100%
first_layer_height = 0
first_layer_speed = 70%
first_layer_temperature = 200
g0 = 0
gap_fill_speed = 10
gcode_arcs = 0
gcode_comments = 0
gcode_flavor = reprap
infill_acceleration = 0
infill_every_layers = 1
infill_extruder = 1
infill_extrusion_width = 0
infill_first = 0
infill_only_where_needed = 0
infill_speed = 20
layer_gcode =
layer_height = 0.24
max_fan_speed = 100
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min_fan_speed = 35
min_print_speed = 10
min_skirt_length = 0
notes =
nozzle_diameter = 0.5
only_retract_when_crossing_perimeters = 1
ooze_prevention =
output_filename_format = [input_filename_base].gcode
overhangs = 1
perimeter_acceleration = 0
perimeter_extruder = 1
perimeter_extrusion_width = 0
perimeter_speed = 20
perimeters = 2
post_process =
print_center = 100,100
raft_layers = 0
randomize_start = 1
resolution = 0
retract_before_travel = 2
retract_layer_change = 1
retract_length = 4
retract_length_toolchange = 10
retract_lift = 0
retract_restart_extra = 0
retract_restart_extra_toolchange = 0
retract_speed = 45
rotate = 0
scale = 1
skirt_distance = 6
skirt_height = 2
skirts = 1
slowdown_below_layer_time = 15
small_perimeter_speed = 20
solid_fill_pattern = rectilinear
solid_infill_below_area = 70
solid_infill_every_layers = 0
solid_infill_extrusion_width = 0
solid_infill_speed = 20
spiral_vase = 0
standby_temperature_delta = -5
start_gcode = G21 ; set units to millimeters\nG90 ; use absolute
coordinates\nM83 ; use relative distances for extrusion\nM140 S65;
Set bed temperature\nG1 Z5 F200 ; lift nozzle\nG1 X2 Y50 F2000; Go
to wait for warm position\nM116; Wait for all temperatures\nG10 P0
S205 R0 ; Set extruder temperature\nT0; Select extruder\nM116; Wait
for all temperatures
start_perimeters_at_concave_points = 0
start_perimeters_at_non_overhang = 0
support_material =
support_material_angle = 0
support_material_enforce_layers = 0
support_material_extruder = 1
support_material_extrusion_width = 0
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support_material_interface_extruder = 1
support_material_interface_layers = 0
support_material_interface_spacing = 0
support_material_pattern = rectilinear
support_material_spacing = 2.5
support_material_speed = 20
support_material_threshold = 0
temperature = 190
thin_walls = 1
threads = 2
toolchange_gcode =
top_infill_extrusion_width = 0
top_solid_infill_speed = 20
top_solid_layers = 4
travel_speed = 30
use_firmware_retraction =
use_relative_e_distances = 1
vibration_limit = 0
wipe = 0
z_offset = 0
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