

```

#ifndef CONFIGURATION_H
#define CONFIGURATION_H

// This configuration file contains the basic settings.
// Advanced settings can be found in Configuration_adv.h
// BASIC SETTINGS: select your board type, temperature sensor type, axis scaling, and
endstop configuration

//=====
=====
//===== DELTA Printer
=====
//=====
=====
// For a Delta printer replace the configuration files with the files in the
// example_configurations/delta directory.
//

// User-specified version info of this build to display in [Pronterface, etc] terminal window
during
// startup. Implementation of an idea by Prof Braino to inform user that any changes made to
this
// build by the user have been successfully uploaded into firmware.
#define STRING_VERSION_CONFIG_H __DATE__ " " __TIME__ // build date and time
#define STRING_CONFIG_H_AUTHOR "(none, default config)" // Who made the changes.

// SERIAL_PORT selects which serial port should be used for communication with the host.
// This allows the connection of wireless adapters (for instance) to non-default port pins.
// Serial port 0 is still used by the Arduino bootloader regardless of this setting.
#define SERIAL_PORT 0

// This determines the communication speed of the printer
// This determines the communication speed of the printer
#define BAUDRATE 250000

// This enables the serial port associated to the Bluetooth interface
// #define BTENABLED // Enable BT interface on AT90USB devices

//// The following define selects which electronics board you have. Please choose the one
that matches your setup
// 10 = Gen7 custom (Alfons3 Version)
"https://github.com/Alfons3/Generation_7_Electronics"
// 11 = Gen7 v1.1, v1.2 = 11
// 12 = Gen7 v1.3
// 13 = Gen7 v1.4

```

```
// 2 = Cheaptronic v1.0
// 20 = Sethi 3D_1
// 3 = MEGA/RAMPS up to 1.2 = 3
// 33 = RAMPS 1.3 / 1.4 (Power outputs: Extruder, Fan, Bed)
// 34 = RAMPS 1.3 / 1.4 (Power outputs: Extruder0, Extruder1, Bed)
// 35 = RAMPS 1.3 / 1.4 (Power outputs: Extruder, Fan, Fan)
// 4 = Duemilanove w/ ATmega328P pin assignment
// 5 = Gen6
// 51 = Gen6 deluxe
// 6 = Sanguinololu < 1.2
// 62 = Sanguinololu 1.2 and above
// 63 = Melzi
// 64 = STB V1.1
// 65 = Azteeg X1
// 66 = Melzi with ATmega1284 (MaKr3d version)
// 67 = Azteeg X3
// 68 = Azteeg X3 Pro
// 7 = Ultimaker
// 71 = Ultimaker (Older electronics. Pre 1.5.4. This is rare)
// 72 = Ultimainboard 2.x (Uses TEMP_SENSOR 20)
// 77 = 3Drag Controller
// 8 = Teensylu
// 80 = Rumba
// 81 = Printrboard (AT90USB1286)
// 82 = Brainwave (AT90USB646)
// 83 = SAV Mk-I (AT90USB1286)
// 9 = Gen3+
// 70 = Megatronics
// 701= Megatronics v2.0
// 702= Minitronics v1.0
// 90 = Alpha OMCA board
// 91 = Final OMCA board
// 301= Rambo
// 21 = Elefu Ra Board (v3)
// 88 = 5DPrint D8 Driver Board

#ifndef MOTHERBOARD
#define MOTHERBOARD 33
#endif

// Define this to set a custom name for your generic Mendel,
// #define CUSTOM_MENDEL_NAME "This Mendel"

// Define this to set a unique identifier for this printer, (Used by some programs to
differentiate between machines)
```

```

// You can use an online service to generate a random UUID. (eg
http://www.uuidgenerator.net/version4)
// #define MACHINE_UUID "00000000-0000-0000-0000-000000000000"

// This defines the number of extruders
#define EXTRUDERS 1

//// The following define selects which power supply you have. Please choose the one that
matches your setup
// 1 = ATX
// 2 = X-Box 360 203Watts (the blue wire connected to PS_ON and the red wire to VCC)

#define POWER_SUPPLY 1

// Define this to have the electronics keep the power supply off on startup. If you don't know
what this is leave it.
// #define PS_DEFAULT_OFF

//=====
//=====
//=====Thermal Settings
//=====
//=====
//
//--NORMAL IS 4.7kohm PULLUP!-- 1kohm pullup can be used on hotend sensor, using
correct resistor and table
//
//// Temperature sensor settings:
// -2 is thermocouple with MAX6675 (only for sensor 0)
// -1 is thermocouple with AD595
// 0 is not used
// 1 is 100k thermistor - best choice for EPCOS 100k (4.7k pullup)
// 2 is 200k thermistor - ATC Semitec 204GT-2 (4.7k pullup)
// 3 is Mendel-parts thermistor (4.7k pullup)
// 4 is 10k thermistor !! do not use it for a hotend. It gives bad resolution at high temp. !!
// 5 is 100K thermistor - ATC Semitec 104GT-2 (Used in ParCan & J-Head) (4.7k pullup)
// 6 is 100k EPCOS - Not as accurate as table 1 (created using a fluke thermocouple) (4.7k
pullup)
// 7 is 100k Honeywell thermistor 135-104LAG-J01 (4.7k pullup)
// 71 is 100k Honeywell thermistor 135-104LAF-J01 (4.7k pullup)
// 8 is 100k 0603 SMD Vishay NTCS0603E3104FXT (4.7k pullup)
// 9 is 100k GE Sensing AL03006-58.2K-97-G1 (4.7k pullup)
// 10 is 100k RS thermistor 198-961 (4.7k pullup)
// 11 is 100k beta 3950 1% thermistor (4.7k pullup)

```

```

// 12 is 100k 0603 SMD Vishay NTCS0603E3104FXT (4.7k pullup) (calibrated for Makibox
hot bed)
// 20 is the PT100 circuit found in the Ultimainboard V2.x
// 60 is 100k Maker's Tool Works Kapton Bed Thermistor beta=3950
//
// 1k ohm pullup tables - This is not normal, you would have to have changed out your 4.7k
for 1k
//
// (but gives greater accuracy and more stable PID)
// 51 is 100k thermistor - EPCOS (1k pullup)
// 52 is 200k thermistor - ATC Semitec 204GT-2 (1k pullup)
// 55 is 100k thermistor - ATC Semitec 104GT-2 (Used in ParCan & J-Head) (1k pullup)
//
// 1047 is Pt1000 with 4k7 pullup
// 1010 is Pt1000 with 1k pullup (non standard)
// 147 is Pt100 with 4k7 pullup
// 110 is Pt100 with 1k pullup (non standard)

#define TEMP_SENSOR_0 1
#define TEMP_SENSOR_1 0
#define TEMP_SENSOR_2 0
#define TEMP_SENSOR_BED 4

// This makes temp sensor 1 a redundant sensor for sensor 0. If the temperatures difference
between these sensors is to high the print will be aborted.
define TEMP_SENSOR_1_AS_REDUNDANT
#define MAX_REDUNDANT_TEMP_SENSOR_DIFF 10

// Actual temperature must be close to target for this long before M109 returns success
#define TEMP_RESIDENCY_TIME 10 // (seconds)
#define TEMP_HYSTERESIS 3 // (degC) range of +/- temperatures considered "close"
to the target one
#define TEMP_WINDOW 1 // (degC) Window around target to start the residency
timer x degC early.

// The minimal temperature defines the temperature below which the heater will not be
enabled It is used
// to check that the wiring to the thermistor is not broken.
// Otherwise this would lead to the heater being powered on all the time.
#define HEATER_0_MINTEMP 5
#define HEATER_1_MINTEMP 5
#define HEATER_2_MINTEMP 5
#define BED_MINTEMP 5

// When temperature exceeds max temp, your heater will be switched off.
// This feature exists to protect your hotend from overheating accidentally, but *NOT* from
thermistor short/failure!

```

```

// You should use MINTEMP for thermistor short/failure protection.
#define HEATER_0_MAXTEMP 260
#define HEATER_1_MAXTEMP 260
#define HEATER_2_MAXTEMP 275
#define BED_MAXTEMP 110

// If your bed has low resistance e.g. .6 ohm and throws the fuse you can duty cycle it to
reduce the
// average current. The value should be an integer and the heat bed will be turned on for 1
interval of
// HEATER_BED_DUTY_CYCLE_DIVIDER intervals.
//#define HEATER_BED_DUTY_CYCLE_DIVIDER 4

// If you want the M105 heater power reported in watts, define the BED_WATTS, and
(shared for all extruders) EXTRUDER_WATTS
//#define EXTRUDER_WATTS (12.0*12.0/6.7) // P=I^2/R
//#define BED_WATTS (12.0*12.0/1.1) // P=I^2/R

// PID settings:
// Comment the following line to disable PID and enable bang-bang.
#define PIDTEMP
#define BANG_MAX 255 // limits current to nozzle while in bang-bang mode; 255=full current
#define PID_MAX 255 // limits current to nozzle while PID is active (see
PID_FUNCTIONAL_RANGE below); 255=full current
#ifndef PIDTEMP
  //#define PID_DEBUG // Sends debug data to the serial port.
  //#define PID_OPENLOOP 1 // Puts PID in open loop. M104/M140 sets the output power
from 0 to PID_MAX
  #define PID_FUNCTIONAL_RANGE 10 // If the temperature difference between the target
temperature and the actual temperature
// is more then PID_FUNCTIONAL_RANGE then the PID will be shut
off and the heater will be set to min/max.
  #define PID_INTEGRAL_DRIVE_MAX 255 //limit for the integral term
  #define K1 0.95 //smoothing factor within the PID
  #define PID_dT ((OVERSAMPLER * 8.0)/(F_CPU / 64.0 / 256.0)) //sampling period of the
temperature routine

// If you are using a pre-configured hotend then you can use one of the value sets by
uncommenting it
// Ultimaker
  #define DEFAULT_Kp 22.2
  #define DEFAULT_Ki 1.08
  #define DEFAULT_Kd 114

// MakerGear
// #define DEFAULT_Kp 7.0

```

```

// #define DEFAULT_Ki 0.1
// #define DEFAULT_Kd 12

// Mendel Parts V9 on 12V
// #define DEFAULT_Kp 63.0
// #define DEFAULT_Ki 2.25
// #define DEFAULT_Kd 440
#endif // PIDTEMP

// Bed Temperature Control
// Select PID or bang-bang with PIDTEMPBED. If bang-bang, BED_LIMIT_SWITCHING will
// enable hysteresis
//
// Uncomment this to enable PID on the bed. It uses the same frequency PWM as the
// extruder.
// If your PID_dT above is the default, and correct for your hardware/configuration, that
// means 7.689Hz,
// which is fine for driving a square wave into a resistive load and does not significantly
// impact you FET heating.
// This also works fine on a Fotek SSR-10DA Solid State Relay into a 250W heater.
// If your configuration is significantly different than this and you don't understand the issues
// involved, you probably
// shouldn't use bed PID until someone else verifies your hardware works.
// If this is enabled, find your own PID constants below.
//#define PIDTEMPBED
//
//#define BED_LIMIT_SWITCHING

// This sets the max power delivered to the bed, and replaces the
// HEATER_BED_DUTY_CYCLE_DIVIDER option.
// all forms of bed control obey this (PID, bang-bang, bang-bang with hysteresis)
// setting this to anything other than 255 enables a form of PWM to the bed just like
// HEATER_BED_DUTY_CYCLE_DIVIDER did,
// so you shouldn't use it unless you are OK with PWM on your bed. (see the comment on
// enabling PIDTEMPBED)
#define MAX_BED_POWER 255 // limits duty cycle to bed; 255=full current

#ifdef PIDTEMPBED
//120v 250W silicone heater into 4mm borosilicate (MendelMax 1.5+)
//from FOPDT model - kp=.39 Tp=405 Tdead=66, Tc set to 79.2, aggressive factor of .15 (vs
//.1, 1, 10)
#define DEFAULT_bedKp 10.00
#define DEFAULT_bedKi .023
#define DEFAULT_bedKd 305.4

//120v 250W silicone heater into 4mm borosilicate (MendelMax 1.5+)

```

```

//from pidautotune
// #define DEFAULT_bedKp 97.1
// #define DEFAULT_bedKi 1.41
// #define DEFAULT_bedKd 1675.16

// FIND YOUR OWN: "M303 E-1 C8 S90" to run autotune on the bed at 90 degreesC for 8
cycles.
#endif // PIDTEMPBED

//this prevents dangerous Extruder moves, i.e. if the temperature is under the limit
//can be software-disabled for whatever purposes by
#define PREVENT_DANGEROUS_EXTRUDE
//if PREVENT_DANGEROUS_EXTRUDE is on, you can still disable (uncomment) very long
bits of extrusion separately.
#define PREVENT_LENGTHY_EXTRUDE

#define EXTRUDE_MINTEMP 25
#define EXTRUDE_MAXLENGTH (X_MAX_LENGTH+Y_MAX_LENGTH) //prevent
extrusion of very large distances.

//=====
=====
//=====Mechanical
Settings=====
//=====
=====

// Uncomment the following line to enable CoreXY kinematics
// #define COREXY

// coarse Endstop Settings
#define ENDSTOPPULLUPS // Comment this out (using // at the start of the line) to disable
the endstop pullup resistors

#ifndef ENDSTOPPULLUPS
// fine endstop settings: Individual pullups. will be ignored if ENDSTOPPULLUPS is defined
// #define ENDSTOPPULLUP_XMAX
// #define ENDSTOPPULLUP_YMAX
// #define ENDSTOPPULLUP_ZMAX
// #define ENDSTOPPULLUP_XMIN
// #define ENDSTOPPULLUP_YMIN
// #define ENDSTOPPULLUP_ZMIN
#endif

```

```

#ifdef ENDSTOPPULLUPS
  #define ENDSTOPPULLUP_XMAX
  #define ENDSTOPPULLUP_YMAX
  #define ENDSTOPPULLUP_ZMAX
  #define ENDSTOPPULLUP_XMIN
  #define ENDSTOPPULLUP_YMIN
  #define ENDSTOPPULLUP_ZMIN
#endif

// The pullups are needed if you directly connect a mechanical endswitch between the signal
// and ground pins.
const bool X_MIN_ENDSTOP_INVERTING = true; // set to true to invert the logic of the
// endstop.
const bool Y_MIN_ENDSTOP_INVERTING = true; // set to true to invert the logic of the
// endstop.
const bool Z_MIN_ENDSTOP_INVERTING = true; // set to true to invert the logic of the
// endstop.
const bool X_MAX_ENDSTOP_INVERTING = true; // set to true to invert the logic of the
// endstop.
const bool Y_MAX_ENDSTOP_INVERTING = true; // set to true to invert the logic of the
// endstop.
const bool Z_MAX_ENDSTOP_INVERTING = true; // set to true to invert the logic of the
// endstop.
//#define DISABLE_MAX_ENDSTOPS
//#define DISABLE_MIN_ENDSTOPS

// Disable max endstops for compatibility with endstop checking routine
#if defined(COREXY) && !defined(DISABLE_MAX_ENDSTOPS)
  #define DISABLE_MAX_ENDSTOPS
#endif

// For Inverting Stepper Enable Pins (Active Low) use 0, Non Inverting (Active High) use 1
#define X_ENABLE_ON 0
#define Y_ENABLE_ON 0
#define Z_ENABLE_ON 0
#define E_ENABLE_ON 0 // For all extruders

// Disables axis when it's not being used.
#define DISABLE_X false
#define DISABLE_Y false
#define DISABLE_Z false
#define DISABLE_E false // For all extruders

#define INVERT_X_DIR true // for Mendel set to false, for Orca set to true
#define INVERT_Y_DIR true // for Mendel set to true, for Orca set to false
#define INVERT_Z_DIR false // for Mendel set to false, for Orca set to true

```



```
#define INVERT_E0_DIR false // for direct drive extruder v9 set to true, for geared extruder
set to false
#define INVERT_E1_DIR false // for direct drive extruder v9 set to true, for geared extruder
set to false
#define INVERT_E2_DIR false // for direct drive extruder v9 set to true, for geared extruder
set to false
```

```
// ENDSTOP SETTINGS:
```

```
// Sets direction of endstops when homing; 1=MAX, -1=MIN
```

```
#define X_HOME_DIR -1
```

```
#define Y_HOME_DIR -1
```

```
#define Z_HOME_DIR -1
```

```
#define min_software_endstops false // If true, axis won't move to coordinates less than
HOME_POS.
```

```
#define max_software_endstops true // If true, axis won't move to coordinates greater than
the defined lengths below.
```

```
// Travel limits after homing
```

```
#define X_MAX_POS 190
```

```
#define X_MIN_POS 0
```

```
#define Y_MAX_POS 190
```

```
#define Y_MIN_POS 0
```

```
#define Z_MAX_POS 600
```

```
#define Z_MIN_POS 0
```

```
#define X_MAX_LENGTH (X_MAX_POS - X_MIN_POS)
```

```
#define Y_MAX_LENGTH (Y_MAX_POS - Y_MIN_POS)
```

```
#define Z_MAX_LENGTH (Z_MAX_POS - Z_MIN_POS)
```

```
//===== Bed Auto Leveling
```

```
=====
```

```
##define ENABLE_AUTO_BED_LEVELING // Delete the comment to enable (remove // at
the start of the line)
```

```
#ifdef ENABLE_AUTO_BED_LEVELING
```

```
// There are 2 different ways to pick the X and Y locations to probe:
```

```
// - "grid" mode
```

```
// Probe every point in a rectangular grid
```

```
// You must specify the rectangle, and the density of sample points
```

```
// This mode is preferred because there are more measurements.
```

```
// It used to be called ACCURATE_BED_LEVELING but "grid" is more descriptive
```

```
// - "3-point" mode
```

```

// Probe 3 arbitrary points on the bed (that aren't colinear)
// You must specify the X & Y coordinates of all 3 points

#define AUTO_BED_LEVELING_GRID
// with AUTO_BED_LEVELING_GRID, the bed is sampled in a
// AUTO_BED_LEVELING_GRID_POINTSxAUTO_BED_LEVELING_GRID_POINTS grid
// and least squares solution is calculated
// Note: this feature occupies 10'206 byte
#ifdef AUTO_BED_LEVELING_GRID

// set the rectangle in which to probe
#define LEFT_PROBE_BED_POSITION 20
#define RIGHT_PROBE_BED_POSITION 100
#define BACK_PROBE_BED_POSITION 45
#define FRONT_PROBE_BED_POSITION 5

// set the number of grid points per dimension
// I wouldn't see a reason to go above 3 (=9 probing points on the bed)
#define AUTO_BED_LEVELING_GRID_POINTS 2

#else // not AUTO_BED_LEVELING_GRID
// with no grid, just probe 3 arbitrary points. A simple cross-product
// is used to estimate the plane of the print bed

#define ABL_PROBE_PT_1_X 15
#define ABL_PROBE_PT_1_Y 180
#define ABL_PROBE_PT_2_X 15
#define ABL_PROBE_PT_2_Y 20
#define ABL_PROBE_PT_3_X 170
#define ABL_PROBE_PT_3_Y 20

#endif // AUTO_BED_LEVELING_GRID

// these are the offsets to the probe relative to the extruder tip (Hotend - Probe)
#define X_PROBE_OFFSET_FROM_EXTRUDER 36
#define Y_PROBE_OFFSET_FROM_EXTRUDER 10
#define Z_PROBE_OFFSET_FROM_EXTRUDER -18.2

#define Z_RAISE_BEFORE_HOMING 24 // (in mm) Raise Z before homing (G28) for
Probe Clearance.
// Be sure you have this distance over your Z_MAX_POS in case

#define XY_TRAVEL_SPEED 8000 // X and Y axis travel speed between probes, in
mm/min

```

```
#define Z_RAISE_BEFORE_PROBING 25 //How much the extruder will be raised before traveling to the first probing point.
```

```
#define Z_RAISE_BETWEEN_PROBINGS 25 //How much the extruder will be raised when traveling from between next probing points
```

```
//If defined, the Probe servo will be turned on only during movement and then turned off to avoid jerk
```

```
//The value is the delay to turn the servo off after powered on - depends on the servo speed; 300ms is good value, but you can try lower it.
```

```
// You MUST HAVE the SERVO_ENDSTOPS defined to use here a value higher than zero otherwise your code will not compile.
```

```
##define PROBE_SERVO_DEACTIVATION_DELAY 300
```

```
//If you have enabled the Bed Auto Leveling and are using the same Z Probe for Z Homing, //it is highly recommended you let this Z_SAFE_HOMING enabled!!!
```

```
#define Z_SAFE_HOMING // This feature is meant to avoid Z homing with probe outside the bed area.
```

```
    // When defined, it will:
```

```
    // - Allow Z homing only after X and Y homing AND stepper drivers still enabled
```

```
    // - If stepper drivers timeout, it will need X and Y homing again before Z homing
```

```
    // - Position the probe in a defined XY point before Z Homing when homing all axis (G28)
```

```
    // - Block Z homing only when the probe is outside bed area.
```

```
#ifndef Z_SAFE_HOMING
```

```
    #define Z_SAFE_HOMING_X_POINT (X_MAX_LENGTH/2) // X point for Z homing when homing all axis (G28)
```

```
    #define Z_SAFE_HOMING_Y_POINT (Y_MAX_LENGTH/2) // Y point for Z homing when homing all axis (G28)
```

```
#endif
```

```
#endif // ENABLE_AUTO_BED_LEVELING
```

```
// The position of the homing switches
```

```
##define MANUAL_HOME_POSITIONS // If defined, MANUAL_*_HOME_POS below will be used
```

```

///define BED_CENTER_AT_0_0 // If defined, the center of the bed is at (X=0, Y=0)

//Manual homing switch locations:
// For deltabots this means top and center of the Cartesian print volume.
#define MANUAL_X_HOME_POS 0
#define MANUAL_Y_HOME_POS 0
#define MANUAL_Z_HOME_POS 0
///define MANUAL_Z_HOME_POS 402 // For delta: Distance between nozzle and print
surface after homing.

////// MOVEMENT SETTINGS
#define NUM_AXIS 4 // The axis order in all axis related arrays is X, Y, Z, E
#define HOMING_FEEDRATE {50*60, 50*60, 4*60, 0} // set the homing speeds (mm/min)

// default settings

#define DEFAULT_AXIS_STEPS_PER_UNIT {80,80,4000.00,6.4} // default steps per unit
for Ultimaker
#define DEFAULT_MAX_FEEDRATE {500, 500, 2, 25} // (mm/sec)
#define DEFAULT_MAX_ACCELERATION {9000,9000,100,10000} // X, Y, Z, E
maximum start speed for accelerated moves. E default values are good for Skeinforge 40+,
for older versions raise them a lot.

#define DEFAULT_ACCELERATION 3000 // X, Y, Z and E max acceleration in
mm/s^2 for printing moves
#define DEFAULT_RETRACT_ACCELERATION 3000 // X, Y, Z and E max acceleration in
mm/s^2 for retracts

// Offset of the extruders (uncomment if using more than one and relying on firmware to
position when changing).
// The offset has to be X=0, Y=0 for the extruder 0 hotend (default extruder).
// For the other hotends it is their distance from the extruder 0 hotend.
// #define EXTRUDER_OFFSET_X {0.0, 20.00} // (in mm) for each extruder, offset of the
hotend on the X axis
// #define EXTRUDER_OFFSET_Y {0.0, 5.00} // (in mm) for each extruder, offset of the
hotend on the Y axis

// The speed change that does not require acceleration (i.e. the software might assume it
can be done instantaneously)
#define DEFAULT_XYJERK 20.0 // (mm/sec)
#define DEFAULT_ZJERK 0.4 // (mm/sec)
#define DEFAULT_EJERK 5.0 // (mm/sec)

//=====
=====

```

```

//=====Additional
Features=====
//=====
=====

// Custom M code points
#define CUSTOM_M_CODES
#ifndef CUSTOM_M_CODES
  #define CUSTOM_M_CODE_SET_Z_PROBE_OFFSET 851
  #define Z_PROBE_OFFSET_RANGE_MIN -15
  #define Z_PROBE_OFFSET_RANGE_MAX -5
#endif

// EEPROM
// The microcontroller can store settings in the EEPROM, e.g. max velocity...
// M500 - stores parameters in EEPROM
// M501 - reads parameters from EEPROM (if you need reset them after you changed them
temporarily).
// M502 - reverts to the default "factory settings". You still need to store them in EEPROM
afterwards if you want to.
//define this to enable EEPROM support
//#define EEPROM_SETTINGS
//to disable EEPROM Serial responses and decrease program space by ~1700 byte:
comment this out:
// please keep turned on if you can.
//#define EEPROM_CHITCHAT

// Preheat Constants
#define PLA_PREHEAT_HOTEND_TEMP 180
#define PLA_PREHEAT_HPB_TEMP 60
#define PLA_PREHEAT_FAN_SPEED 255 // Insert Value between 0 and 255

#define ABS_PREHEAT_HOTEND_TEMP 240
#define ABS_PREHEAT_HPB_TEMP 100
#define ABS_PREHEAT_FAN_SPEED 255 // Insert Value between 0 and 255

//LCD and SD support
//#define ULTRA_LCD //general LCD support, also 16x2
//#define DOGLCD // Support for SPI LCD 128x64 (Controller ST7565R graphic Display
Family)
//#define SDSUPPORT // Enable SD Card Support in Hardware Console
//#define SDSLOW // Use slower SD transfer mode (not normally needed - uncomment if
you're getting volume init error)
//#define SD_CHECK_AND_RETRY // Use CRC checks and retries on the SD
communication

```

```
///define ENCODER_PULSES_PER_STEP 1 // Increase if you have a high resolution
encoder
///define ENCODER_STEPS_PER_MENU_ITEM 5 // Set according to
ENCODER_PULSES_PER_STEP or your liking
///define ULTIMAKERCONTROLLER //as available from the Ultimaker online store.
///define ULTIPANEL //the UltiPanel as on Thingiverse
#define LCD_FEEDBACK_FREQUENCY_HZ 1000 // this is the tone frequency the buzzer
plays when on UI feedback. ie Screen Click
#define LCD_FEEDBACK_FREQUENCY_DURATION_MS 100 // the duration the buzzer
plays the UI feedback sound. ie Screen Click
```

```
// The MaKr3d Makr-Panel with graphic controller and SD support
// http://reprap.org/wiki/MaKr3d\_MaKrPanel
///define MAKRPANEL
```

```
// The RepRapDiscount Smart Controller (white PCB)
// http://reprap.org/wiki/RepRapDiscount\_Smart\_Controller
#define REPRAP_DISCOUNT_SMART_CONTROLLER
```

```
// The GADGETS3D G3D LCD/SD Controller (blue PCB)
// http://reprap.org/wiki/RAMPS\_1.3/1.4\_GADGETS3D\_Shield\_with\_Panel
///define G3D_PANEL
```

```
// The RepRapDiscount FULL GRAPHIC Smart Controller (quadratic white PCB)
// http://reprap.org/wiki/RepRapDiscount\_Full\_Graphic\_Smart\_Controller
//
// ==> REMEMBER TO INSTALL U8glib to your ARDUINO library folder:
http://code.google.com/p/u8glib/wiki/u8glib
///define REPRAP_DISCOUNT_FULL_GRAPHIC_SMART_CONTROLLER
```

```
// The RepRapWorld REPRAPWORLD_KEYPAD v1.1
// http://reprapworld.com/?products\_details&products\_id=202&cPath=1591\_1626
///define REPRAPWORLD_KEYPAD
///define REPRAPWORLD_KEYPAD_MOVE_STEP 10.0 // how much should be moved
when a key is pressed, eg 10.0 means 10mm per click
```

```
// The Elefu RA Board Control Panel
// http://www.elefu.com/index.php?route=product/product&product\_id=53
// REMEMBER TO INSTALL LiquidCrystal_I2C.h in your ARUDINO library folder:
https://github.com/kiyoshigawa/LiquidCrystal\_I2C
///define RA_CONTROL_PANEL
```

```
//automatic expansion
#if defined (MAKRPANEL)
#define DOGLCD
#define SDSUPPORT
```

```

#define ULTIPANEL
#define NEWPANEL
#define DEFAULT_LCD_CONTRAST 17
#endif

#if defined (REPRAP_DISCOUNT_FULL_GRAPHIC_SMART_CONTROLLER)
#define DOGLCD
#define U8GLIB_ST7920
#define REPRAP_DISCOUNT_SMART_CONTROLLER
#endif

#if defined(ULTIMAKERCONTROLLER) ||
defined(REPRAP_DISCOUNT_SMART_CONTROLLER) || defined(G3D_PANEL)
#define ULTIPANEL
#define NEWPANEL
#endif

#if defined(REPRAPWORLD_KEYPAD)
#define NEWPANEL
#define ULTIPANEL
#endif

#if defined(RA_CONTROL_PANEL)
#define ULTIPANEL
#define NEWPANEL
#define LCD_I2C_TYPE_PCA8574
#define LCD_I2C_ADDRESS 0x27 // I2C Address of the port expander
#endif

//I2C PANELS

//#define LCD_I2C_SAINSMART_YWROBOT
#ifndef LCD_I2C_SAINSMART_YWROBOT
// This uses the LiquidCrystal_I2C library (
https://bitbucket.org/fmalpartida/new-liquidcrystal/wiki/Home )
// Make sure it is placed in the Arduino libraries directory.
#define LCD_I2C_TYPE_PCF8575
#define LCD_I2C_ADDRESS 0x27 // I2C Address of the port expander
#define NEWPANEL
#define ULTIPANEL
#endif

// PANELOLU2 LCD with status LEDs, separate encoder and click inputs
//#define LCD_I2C_PANELOLU2
#ifndef LCD_I2C_PANELOLU2
// This uses the LiquidTWI2 library v1.2.3 or later ( https://github.com/lincomatic/LiquidTWI2
)

```

```

// Make sure the LiquidTWI2 directory is placed in the Arduino or Sketchbook libraries
subdirectory.
// (v1.2.3 no longer requires you to define PANELOLU in the LiquidTWI2.h library header
file)
// Note: The PANELOLU2 encoder click input can either be directly connected to a pin
// (if BTN_ENC defined to != -1) or read through I2C (when BTN_ENC == -1).
#define LCD_I2C_TYPE_MCP23017
#define LCD_I2C_ADDRESS 0x20 // I2C Address of the port expander
#define LCD_USE_I2C_ //comment out to disable buzzer on LCD
#define NEWPANEL
#define ULTIPANEL

#ifndef ENCODER_PULSES_PER_STEP
    #define ENCODER_PULSES_PER_STEP 4
#endif

#ifndef ENCODER_STEPS_PER_MENU_ITEM
    #define ENCODER_STEPS_PER_MENU_ITEM 1
#endif

#ifdef LCD_USE_I2C_BUZZER
    #define LCD_FEEDBACK_FREQUENCY_HZ 1000
    #define LCD_FEEDBACK_FREQUENCY_DURATION_MS 100
#endif

#endif

// Panucatt VIKI LCD with status LEDs, integrated click & L/R/U/P buttons, separate encoder
inputs
// #define LCD_I2C_VIKI
#ifdef LCD_I2C_VIKI
    // This uses the LiquidTWI2 library v1.2.3 or later ( https://github.com/lincomatic/LiquidTWI2
)
    // Make sure the LiquidTWI2 directory is placed in the Arduino or Sketchbook libraries
subdirectory.
    // Note: The pause/stop/resume LCD button pin should be connected to the Arduino
    // BTN_ENC pin (or set BTN_ENC to -1 if not used)
    #define LCD_I2C_TYPE_MCP23017
    #define LCD_I2C_ADDRESS 0x20 // I2C Address of the port expander
    #define LCD_USE_I2C_BUZZER //comment out to disable buzzer on LCD (requires
LiquidTWI2 v1.2.3 or later)
    #define NEWPANEL
    #define ULTIPANEL
#endif

```



```
// Shift register panels
// -----
// 2 wire Non-latching LCD SR from:
// https://bitbucket.org/fmalpartida/new-liquidcrystal/wiki/schematics#!shiftregister-connection
//#define SR_LCD
#ifdef SR_LCD
    #define SR_LCD_2W_NL // Non latching 2 wire shift register
    //#define NEWPANEL
#endif
```

```
#ifdef ULTIPANEL
// #define NEWPANEL //enable this if you have a click-encoder panel
#define SDSUPPORT
#define ULTRA_LCD
#ifdef DOGLCD // Change number of lines to match the DOG graphic display
    #define LCD_WIDTH 20
    #define LCD_HEIGHT 5
#else
    #define LCD_WIDTH 20
    #define LCD_HEIGHT 4
#endif
#else //no panel but just LCD
#ifdef ULTRA_LCD
#ifdef DOGLCD // Change number of lines to match the 128x64 graphics display
    #define LCD_WIDTH 20
    #define LCD_HEIGHT 5
#else
    #define LCD_WIDTH 16
    #define LCD_HEIGHT 2
#endif
#endif
#endif
#endif
```

```
// default LCD contrast for dogm-like LCD displays
#ifdef DOGLCD
# ifndef DEFAULT_LCD_CONTRAST
#  define DEFAULT_LCD_CONTRAST 32
# endif
#endif
```

```
// Increase the FAN pwm frequency. Removes the PWM noise but increases heating in the
FET/Arduino
//#define FAST_PWM_FAN
```

```
// Temperature status LEDs that display the hotend and bed temperature.
```

```

// If all hotends and bed temperature and temperature setpoint are < 54C then the BLUE led
is on.
// Otherwise the RED led is on. There is 1C hysteresis.
///http://www.doc-diy.net/photo/rc-1_hacked/
// #define PHOTOGRAPH_PIN 23

// SF send wrong arc g-codes when using Arc Point as fillet procedure
///

```

```
// This allows for servo actuated endstops, primary usage is for the Z Axis to eliminate
calibration or bed height changes.
// Use M206 command to correct for switch height offset to actual nozzle height. Store that
setting with M500.
//
// #define SERVO_ENDSTOPS {-1, -1, 0} // Servo index for X, Y, Z. Disable with -1
// #define SERVO_ENDSTOP_ANGLES {0,0, 0,0, 55,115} // X,Y,Z Axis Extend and Retract
angles

#include "Configuration_adv.h"
#include "thermistortables.h"

#endif // __CONFIGURATION_H
```