

Marlin Firmware EEPROM Instellingen

Stappen per mm:	X: <input type="text" value="64.00"/>	Y: <input type="text" value="64.00"/>	Z: <input type="text" value="2560.00"/>	E: <input type="text" value="800.00"/>
Maximum snelheden [mm/s]:	X: <input type="text" value="500.00"/>	Y: <input type="text" value="500.00"/>	Z: <input type="text" value="200.00"/>	E: <input type="text" value="10000.00"/>
Maximum Acceleratie [mm/s ²]:	X: <input type="text" value="9000"/>	Y: <input type="text" value="9000"/>	Z: <input type="text" value="100"/>	E: <input type="text" value="10000"/>
Versnellen:	<input type="text" value="3000.00"/>			
Terugtrek Acceleratie:	<input type="text" value="3000.00"/>			
PID instellingen:	P: <input type="text" value="63.00"/>	I: <input type="text" value="2.25"/>	D: <input type="text" value="440.00"/>	
Thuis verplaatsing:	X: <input type="text" value="0.00"/>	Y: <input type="text" value="0.00"/>	Z: <input type="text" value="0.00"/>	

Geavanceerde variabelen:

Min snelheid [mm/s]	<input type="text" value="0.00"/>	Maximum X-Y jerk [mm/s]	<input type="text" value="20.00"/>
Min verplaats snelheid [mm/s]	<input type="text" value="0.00"/>	Maximum Z jerk [mm/s]	<input type="text" value="0.40"/>
Minimum segment tijd [ms]	<input type="text" value="20000"/>		

Instellingen Slic3r.ini

avoid_crossing_perimeters = 0

bottom_solid_layers = 3

bridge_acceleration = 0

bridge_flow_ratio = .75

bridge_speed = 30

brim_width = 2

complete_objects =

default_acceleration = 0

external_perimeter_speed = 60%

external_perimeters_first = 0

extra_perimeters = 1

extruder_clearance_height = 20

extruder_clearance_radius = 20

extrusion_width = 0
fill_angle = 45
fill_density = 0.95
fill_pattern = line
first_layer_acceleration = 0
first_layer_extrusion_width = 0
first_layer_height = 0.25
first_layer_speed = 70%
gap_fill_speed = 30
gcode_comments =
infill_acceleration = 0
infill_every_layers = 1
infill_extruder = 1
infill_extrusion_width = 0
infill_first = 0
infill_only_where_needed = 0
infill_speed = 30
layer_height = 0.25
min_skirt_length = 0
notes =
only_retract_when_crossing_perimeters = 1
ooze_prevention = 0
output_filename_format = [input_filename_base].gcode
overhangs = 1
perimeter_acceleration = 0
perimeter_extruder = 1
perimeter_extrusion_width = 0

perimeter_speed = 40
perimeters = 1
post_process =
raft_layers = 0
randomize_start = 1
resolution = 0
skirt_distance = 0.1
skirt_height = 2
skirts = 3
small_perimeter_speed = 15
solid_fill_pattern = rectilinear
solid_infill_below_area = 70
solid_infill_every_layers = 0
solid_infill_extrusion_width = 0
solid_infill_speed = 40
spiral_vase = 0
standby_temperature_delta = -5
start_perimeters_at_concave_points = 0
start_perimeters_at_non_overhang = 0
support_material = 0
support_material_angle = 0
support_material_enforce_layers = 0
support_material_extruder = 1
support_material_extrusion_width = 0
support_material_interface_extruder = 1
support_material_interface_layers = 3
support_material_interface_spacing = 0

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support_material_pattern = rectilinear
support_material_spacing = 2.5
support_material_speed = 30
support_material_threshold = 45
thin_walls = 1
threads = 2
top_infill_extrusion_width = 0
top_solid_infill_speed = 40
top_solid_layers = 2
travel_speed = 60
bed_size = 200,200
end_gcode = M104 S0 ; turn off temperature\nG28 X0 ; home X axis\nM84 ; disable motors
extruder_offset = 0x0
gcode_flavor = reprap
layer_gcode =
nozzle_diameter = 0.5
print_center = 100,100
retract_before_travel = 0
retract_layer_change = 1
retract_length = 1
retract_length_toolchange = 0
retract_lift = 0
retract_restart_extra = 0
retract_restart_extra_toolchange = 0
retract_speed = 4
start_gcode = G28 ; home all axes\nG1 Z5 F200 ; lift nozzle
toolchange_gcode =
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use_firmware_retraction = 0
use_relative_e_distances =
vibration_limit = 0
wipe = 0
z_offset = 0
bed_temperature = 90
bridge_fan_speed = 100
cooling = 1
disable_fan_first_layers = 1
extrusion_multiplier = 1
fan_always_on = 0
fan_below_layer_time = 60
filament_diameter = 3
first_layer_bed_temperature = 90
first_layer_temperature = 235
max_fan_speed = 100
min_fan_speed = 35
min_print_speed = 10
slowdown_below_layer_time = 30
temperature = 235